



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	850690T 2	CRANKSHAFT ASSEMBLY	1		5
2		78662	WEAR SLEEVE	1		5
3	30	67923T	BEARING, Ball (LOWER)	1		5
4	53	67446	RING	1		5
5	43	14513A 2	GEAR KIT	1		5
6	10	813073	SCREW, (#6-32 x .620)	2		5
7	11	813134	NUT, (#6-32 Special)	2		5
8		54196A 6	CARRIER ASSEMBLY	1		5
9		65800	PACKING	1		5,2
10	39	67377	RING, CRANKSHAFT	7		5
11	31	16756A 6	BEARING KIT	2		5
12		NSS	NOT SOLD SEPARATE, Bearir	2		5
13	765	7441T32	PISTON	3	(STARBOARD-STANDARD)(135)	5
13	765	7443A11	PISTON	AR	(STARBOARD-.015 O.S.)(135)	
13	765	7445T11	PISTON	AR	(STARBOARD-.030 O.S.)(135)	
13	765	7442T32	PISTON	3	(PORT-STANDARD)(135)	5
13	765	7444A11	PISTON	AR	(PORT-.015 O.S.)(135)	
13	765	7446A11	PISTON	AR	(PORT-.030 O.S.)(135)	
13	785	9738T 9	PISTON ASSEMBLY	3	(STARBOARD-STANDARD)(140/	5
13	785	9738T10	PISTON ASSEMBLY	AR	(STARBOARD-.015 O.S.)(140/150	
13	785	9737T 9	PISTON ASSEMBLY	3	(PORT-STANDARD)(140/150XR	5
13	785	9737A10	PISTON ASSEMBLY	AR	(PORT-.015 O.S.)(140/150XR6/	
14	39	93481A12	PISTON RING	1	(STANDARD)(135)	5
14	39	78918A 4	PISTON RING	AR	(.015 O.S.)(135)	
14	39	85636A 4	PISTON RING	AR	(.030 O.S.)(135)	
14	39	822321A12	RING KIT	1	(STD.)(140/150XR6/MAGNUM I	5
14	39	822321A 1	RING KIT	2	(.015 O.S.)(140/150XR6/MAGNL	
15	53	857196	LOCK RING	12		5
16		NSS	NOT SOLD SEPARATE, Piston F	6		5
17	644	818141A 2	CONNECTING ROD KIT	6		5
18	10	76349 1	SCREW, (.312-24 x .875)	12		5
19	12	812876	WASHER	12		5
20	31	17514A 2	BEARING KIT	6		5
21	29	822553	BEARING, Needle	174		5
-	27	815791A00	ENGINE GASKET SET	1		
-		878365T00	POWERHEAD	1	(135)	
-		878365T00	POWERHEAD	1	(135)	
-		823434T00	POWERHEAD	1	(140/150XR6/MAGNUM III)	
-		823434T00	POWERHEAD	1	(140/150XR6/MAGNUM III)	
-		813043T00	POWERHEAD	1	(200)	